MINUT	ES OF PREBID MEETING FOR PACKAGE L
MINUTES OF PRE-BID	12.06.2020
MEETING (VIDEO	
<b>CONFERENCE) HELD ON:</b>	
NAME OF THE DOOLECT	ASSAM INTRA-STATE TRANSMISSION SYSTEM
NAME OF THE FROJECT	ENHANCEMENT PROJECTS
FUNDING AGENCY	ASIAN INFRASTRUTURE INVESTMENT BANK (AIIB)
NAME OF THE WORK	Augmentation of Existing Transmission lines Capacity (Three
NAME OF THE WORK	by High Temperature Low Sag (HTLS) (Package-L)
BID NO. ICB	AEGCL/MD/AIIB/PACKAGE-L/2020/02-L

## **OPENING REMARKS:**

Mr. G. Bhuyan, Deputy General Manager (O&M), HQ, AEGCL welcomed all the prospective bidders explained about the scope of the Project. The prospective bidders raised queries on the bid document accordingly replies to the queries were given. The Deputy General Manager (O&M), requested prospective bidders to submit the additional queries if any by 12/06/2020 in writing so as to in clarifications.

## NAMES OF THOSE PRESENT:

## FROM EMPLOYER

1.Sri. H. Baishya, Deputy General Manager (P&E), AEGCL, Narengi.

2.Sri. G. K. Bhuyan, Deputy General Manager (O&M), AEGCL, Paltanbazar, Guwahati-01.

3. Sri. P. Bora, Deputy General Manager-I (HQ), AEGCL, Paltanbazar, Guwahati-01.

4. Sri. S. Singha, Deputy General Manager (PP&D), O/o the MD, AEGCL, Paltanbazar, Guwahati-01.

5.Sri. B. Bordoloi, Assistant General Manager-II, O/o the MD, AEGCL, Paltanbazar, Guwahati-01. 6. Sri. D. Chanda, Assistant General Manager-I, O/o the MD, AEGCL, Paltanbazar, Guwahati-01.

7. Smt. R. Sharma, Assistant General Manager (P&E), AEGCL, Narengi. 8. Smt. P. Gogoi, Deputy Manager, O/o the MD, AEGCL, Paltanbazar, Guwahati-01.

9. Smt. J. Devi, Deputy Manager, O/o the MD, AEGCL, Paltanbazar, Guwahati-01.

10.Smt. K. Buragohain, Junior Manager, O/o the MD, AEGCL, Paltanbazar, Guwahati-01.

11. Sri. P. Darshan, Junior Manager, O/o the MD, AEGCL, Paltanbazar, Guwahati-01.

12. Sri. D. J. Baruah, E&S Safeguard Specialist.

#### FROM PROSPECTIVE BIDDERS

- 1. ADITYA BIRLA, Regd. Office : Birlagram, Nagda 456 331 (M.P.) (Party submitted que however, did not attend pre-bid meeting)
- 2. HIND ALUMINIUM INDUSTRIES LTD, Rajdeep Sen Regional Manager (BD & Marketing).
- 3. APAR INDUSTRIES LIMITED, Regd. off & Marketing off: 301/306, Panorama Complex, Dutta Road, Vadodara-390007, Mr. S. K. Agarwal, Vice President\_Marketing, Mr. Anil Agar Mr. Chandan Gupta & Mr. Tanija.
- 4. STERLITE POWER TRANSMISSION LTD, Mira Corporate Suits, F-1, Mathura Rd, Ishwar Na Bahapur, New Delhi, Delhi 110065, Mr. Vineet Kumar, Vice President Sales, Mr. Parikshit H Mr. Anand Kumar.

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- SALASAR TECHNO ENGINEERING LTD, Office : 2nd Floor, Plot No.33, Commercial Blo Kaushambi Ghaziabad, Website :- www.salasartechno.com. (Party submitted queries, however, not attend pre-bid meeting)
- JSK INDUSTRIES PVT. LTD, A. K. Naik Marg, CST, Mumbai 400 001, INDIA, E-ma jsk@jskindia.in, Mr. Rajesh Mangalvedhe, Mr. Kishore Singh & Mr. Pankaj M. Kadam (AGI Marketing).
- 7. SHASHI CABLES LTD, Mr. Puneet Chaurasia.
- LUMINO INDUSTRIES LTD, Amit Bajaj- Director- <u>abajaj@luminoindustries.com</u>, Vishnu O DGM-Works <u>vishnu@luminoindustries.com</u>, Mr. Amit Bajaj- Director.

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# **QUERIES ON BID DOCUMENT (INSTRUCTIONS TO BIDDERS, BDS, GENERAL CONDITIONS, PC ETC.)**

# Table 1.

(a) Queries on Instructions to Bidders, BDS, General Conditions, PC etc.:

SI.	Clause No. of	Gist of the Query	Response	Reference to Sl. No.	Remarks
No.	ITB/GCC/SCC/ Forms			of Addendum	
				[Table 2] wherever	
				applicable	
	Vol-I/Section-3/ Clause	It is stated in the qualification requirement			
1	No.2.5.1	that the manufacturer of carbon composite			
		conductor manufacturer should have 5 years			
		of operational experience – This requirement			
		will lead to qualify one or three conductor			
		manufacturers and only one core			
		manufacturer which indirectly drives to			
		single manufacturer to qualify. The carbon			
		tiber composite technology is new			
		technology and it has only about 10 years of			
		experience globally. So, we would like to			
		propose that the indian manufacturer who			
		an also participate under the license of the	To encourage more bidder		
		foreign manufacturer. This is followed by all	participation without		
		the transmission utilities (Like PGCII	compromising the quality of the	34	
		LIPPTCI AP Transco MPPTCI PSPTCI	product, the no. of years of	54	-
		etc) as a qualification requirement for HTLS	operational experience is		
		technology conductor. The carbon composite	amended to 3 years.		
		core technology has different technology			
		The technical specification states that no to			
		stranded carbon composite core and specifies			
		that galvanic laver protection should be glass			
		fiber as a requirement. This technical			
		specification leads to promote only one core			
		manufacturer from USA who has the patent			
		rights in India for such design. We would			
		request you to revise the technical			
		specification as per the guidelines of CEA			

	requirement for allow more bidders which will increase the competition and reduce the cost drastically. You are requested to amend the existing Qualification Criteria		
2	Request to specify the exact budget for the tender of HTLS	Estimated cost is not indicated in the bid document for obtaining competitive prices	-
3	What will be the availability of shutdown and if some schedule has been pre-worked.	This shall be facilitated by AEGCL at the time of contract execution	
4	We will be submitting audited Balance sheets in support of our financial credibility for FY 16-17, 17-18 and 18-19. Audited balance sheet for FY 19- 20 will be available in Sep 20. So requesting a written confirmation from AEGCL on the same. Otherwise the Financial Years can also be mentioned in the Qualification Requirement (16-17,17-18 & 18-19)	Audited balance sheet for FY 16- 17,17-18 &18-19 shall suffice.	
5	Request to arrange passes to conduct the survey of line by Project Team amidst the pandemic inflicted lockdown in Assam.	Site visit may not be possible due to Pandemic Covid-19, Tower Schedule provided in the bidding document may be referred by the interested bidders.	

No.	ITB/GCC/SCC/ Forms			of Addendum [Table 2] wherever applicable	
1	Vol-II/Section-1/ Clause No.1.5.1	HTLS conductors with composite carbon core and related Hardware fittings which have neverbeen tested for critical performance shall not be accepted. In such cases, a promise or agreement by abidder to have the equipment tested after award of a contract is not acceptable. Kindly modify.	The clause shall prevail as per bid document.		
2	Vol-II/Section-1/ Clause No.1.5.2	All Bids must be accompanied by the full Type Test Certificates of equipment offered. Such type test certificates shall be acceptable only if: - Tests are conducted in an independent and well-known testing laboratory, or Tests are conducted in manufacturer's own laboratory. In this case the laboratory must have ISO 9000 (or its equivalent) series certification PI modify	The clause has been amended.	1	
3	Vol-II/Section-1/ Clause No.1.5.3	Test reports to be acceptable must be related directly to the materials offered. Pl modify	The clause has been amended.	2	
4	Vol-II/Section-1/ Clause No.1.5.4	Type Test Reports older than <b>five (5)</b> years on the date of Technical bid opening shall not be accepted. Pl modify	The clause has been amended.	3	
5	Vol-II/Section-2/ Clause No.2.1.4	Requesting you to kindly provide ambient conditions like as following. Elevation above sea level = 0 m Ambient temperature: 45 deg C Solar Absorption coefficient =0.8 Solar Radiation = 1045 watt/sq.m Emissivity Constant= 0.45 Wind velocity considering angle between wind & axis of conductor as 90	The clause has been amended.	4	

6	Vol-II/Section-2/ Clause No.2.1.6	As per the scope of the project, the existing ACSR Panther and Zebra conductor should be replaced with HTLS conductor. Considering the same please modify as following. Overall diameter of the conductor Not exceeding 21.00mm (132kV) & 28.62 mm (220kV) Approx. mass of complete conductor Less than or equal to 974kg/km (132kV) &	The clause has been amended.	5	
7	Vol-II/Section-2/ Clause No.2.2.1	As per the clause 2.1.6 the existing conductors are operating at continuous operation of 85 deg C. Based on this clause the sag of the ACSR Panther and Zebra conductor will be as following. Please consider and modify the same. Sag at maximum continuous operating temp (corresponding to 1200 amperes and ambient conditions specified above) - $\leq$ 7.61 m (132kV) & 9.63 meters (220kV) Please provide tension limits in Kg also for both ACSR Panther and ACSR Zebra conductors	The clause has been amended.	6	
8	Vol-II/Section-2/ Clause No.2.3	Requesting to modify this clause as following. A) 132 KV - ACSR Panther continuous operating current should be considered for losses calculation. i.e Average ohmic losses (kW)= Loss load factor X Line length X no. of sub conductors X (continuous operating current)2 X AC resistance per km guaranteed by the bidder at 437 A B) For 220 KV - ACSR Zebra continuous	The clause has been amended.	7	

		(kW)= Loss load factor X Line length X no.			
		of sub conductors X (continuous operating			
		current)2 X AC resistance per km guaranteed			
		by the bidder at 710 A			
		Note: Also, please conform the loss load			
		factor and per KW cost that needs to be			
		considered.			
9	Vol-II/Section-2/ Clause	Composite Carbon Core - There shall be	The clause has been amended.	8	
	No.2.5.4	no joint of any kind in the finished core			
		entering into the manufacture of the strand.			
		There shall also be no joints or splices in			
		any length of the completed stranded core.			
		Add the following: For composite core wires,			
		during the production run, splicing of the			
		galvanic protection barrier is allowed,			
		provided diameter specifications are			
		maintained.			
		Add to the specification for composite core			
		wires that splicing is allowed in the galvanic			
		protection barrier layer. Requirement is from			
		ASTM B987 – 17 Section 19.2.			
10	Vol-II/Section-2/ Clause	Tolerances	The clause has been amended.	9	
	No.2.5.5	Manufacturing tolerances on the dimensions			
		to the extent of one percent $(\pm 1)$ shall be			
		permitted for individual strands and the			
		complete conductor.			
11	Vol-II/Section-2/ Clause	Requesting you to kindly modify as follows	The clause shall prevail as per		
	No.2.6.2	The core wire strand(s) shall be of galvanized	bid document.		
		steel/ Invar wires/ or Zinc-5% Aluminium –			
		Misch metal alloy coated steel/Invar wires or			
		aluminium clad steel/Invar wires or			
		composite materials etc. and shall have			
		properties conforming to the technical			
		performance requirements of the finished			
		conductor. In case, the designed maximum			
		temperature of the offered HTLS conductor			
		exceeds 180 deg C, ordinary zinc coating/			
		galvanizing of the Steel/Invar core wires			
		shall not be accepted and only aluminium			
		l alad an Misch matal agatad winag shall be	1	1	1

		shall not be required to be carried out if a valid test certificate is available for the offered design, i.e., tests conducted earlier (not more than 7 years old at the time of bid opening) should have been conducted in third party accredited laboratory			
		25/17025 or EN 45001 by the National Accreditation body of the country where laboratory is located) or witnessed by the representative (s) of CTU or State Transmission Utility or witnessed by an ISO/IEC 17025 Accredited Laboratory personnel's. The accreditation shall be by an agency that is certified to ISO/IEC 17011 with an ILAC mutual recognition			
12		agreement. In the case of composite core conductors, the tests specified under clause 2.9.1 shall be carried out before stranding on as manufactured sample.			
13	Vol-II/Section-2/ Clause No.2.9.2	Please consider following acceptance tests applicable on composite core to be performed before stranding. Dimension Check on Core Strand Torsion and Elongation test on composite core Breaking load test on core strands	The text in SI nos. (c,1,g) in the clause has been amended.	11	
14	Vol-II/Section-2/ Clause No.2.9.3	Please amend as follows-C) Chemical analysis of core strands/composite core. Its not possible to perform a chemical analysis of the composite core	The text in SI nos. (c) in the clause has been amended.	12	
15	Vol-II/Section-2/ Clause No.2.16	Service centre in India: If any manufacturer is from outside INDIA, they must have their service centre and calibration facilities in India. (Not applicable for special type of core of HTLS conductor)	The clause has been amended.	13	
16	Vol-II/Section- 2/Annexure-A(Test on	Recommend removing this test, as it provides no information on how the conductor will	The clause has been amended.	14	

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		Stress-strain test as per IEC-1089 shall be			
		conducted keeping conductor temperature at			
		designed maximum temperature. RTS used			
		for final strength and intermediate holds shall			
		be 70% of the ambient UTS guaranteed in the			
		GTP			
17	Vol-II/Section-	Please amend as follows;	The clause has been amended.	15	
	2/Annexure-A(Test on	High Temperature Endurance & creep test			
	Conductors)/ Clause	On other conductor sample, the conductor			
	No.1.6	temperature shall be increased to design			
		maximum temperature in steps of 20 deg. C			
		and thermal elongation of the conductor			
		sample shall be measured & recorded at each			
		step. The temperature shall be held at each			
		step for sufficient duration for stabilization of			
		temperature. Further, the temperature of the			
		conductor shall be maintained at maximum			
		continuous operating temperature ( $\pm 2.5$ Deg.			
		C) for 1000 hours. The elongation/creep			
		strain of the conductor during this period			
		shall be measured and recorded at end of 1			
		hour, 10-hour, 100 hour and subsequently			
		every 100-hour upto 1000 hours' time period.			
		After completion of the above, the core of the			
		conductor sample shall be subjected to UTS			
		test as mentioned above at clause 1.1 of			
		Annevure-A The conductor core shall			
		withstand a load equivalent to 95% of UTS			
		In case of polymer composite core conductor			
		the flexural strength & glass transition			
		temperature of the core shall also be			
		evaluated and the same shall not be degraded			
		by more than 10 % over the value specified			
		in GTP by hidder. The supplier shall plot the			
		thermal elongation with temperature			
18	Vol-II/Section-		The clause has been amended.	16	
	2/Annexure-A(Test on	Torsional DuctilityTest			
	Conductors)/ Clause	Please amend procedure as follows;			
	No.1.10	The conductor sample of minimum 1500			
		times diameter of conductor core shall be			Ì

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		conductor shall withstand at least 16 such			
		rotation and there shall not be any damage to			
		Aluminium Alloy or core wires. In case of			
		composite core conductors, after 4 rotations			
		or after separation of aluminium strands, the			
		aluminium wires shall be cut and removed			
		from the conductor and the exposed core			
		shall be twisted and shall withstand up to 16			
		rotations.			
19	Vol-II/Section-	Temperature CycleTest	The clause shall prevail as per		
	2/Annexure-A(Test on	Please amend as follows:	bid document.		
	Conductors)/ Clause				
	No.1.12	The purpose of this test is verification of			
		degradation characteristics of metallic and			
		non-metallic material when subjected to			
		thermal cycling temperature cycling can			
		create large internal stresses due to thermal			
		expansion mismatch between constituents.			
		Test Methods: -			
		☐ Mechanical tension, 20 % RBS, marks on			
		the conductor at the edge of the conductor.			
		$\square$ 100 cycles from room temperature up to			
		maximum temperature. Hold at design			
		maximum temperature $+ 25 \text{ deg}$ C for 5			
		minutes.			
		$\Box$ After the above mentioned 100 cycles the			
		mechanical tension shall be increased up to			
		70 % RBS at room temperature and kept at			
		this tension for 24 H. Thereafter release to 20			
		% RBS			
		$\square$ This cycling test shall be repeated 5 times			
		During the test temperature of connectors			
		conductor and resistance are recorded			
		according to ANSLC 119			
		according to rector C 117.			
		A breaking load test is applied at the end of			
		the test Conductor strength has to be higher			
		than 95% RBS			
		In case of polymer composites the flexural			
		in case of polymer composites, the flexular			

	Transition temperature shall not degrade by more than 10 % of value specified in GTP after thermal cycling. Flexural strength shall		
	be obtained on the basis of test procedure indicated at 1.32 below.		
9 Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause No.1.16	Pls amend as mentioned below, The temperature and elongation on a sample shall be continuously measured and recorded at interval of approximately 15 degree C from laboratory ambient temp. deg. C to maximum continuous operating temperature corresponding to rated current (875 for 132kV & 1200 A for 220kV) by changing the temperatureby suitable means.	The clause shall prevail as per bid document.	
2/Annexure-A(Test on Conductors)/ Clause No.1.24	Torsion Test: The purpose of the test is to determine the resilience of the composite core to twisting and to show that after the composite core has experienced the prescribed twisting, it will not crack or have a loss in tensile strength due to the twisting. For Standard and High Strength Grade composite cores as per ASTM B987 Table 2, samples should be long enough to have a gauge length between the gripping fixtures 170 times the diameter of the composite core being tested. For core lengths less than 170 times the core OD, rotate the core to maintain the same rotation to length ratio. For Extra High Strength Grade composite core as per ASTM B987 Table 2, samples should be long enough to have a gauge length between the gripping fixtures that is 340 times the diameter of the composite core being tested. For core lengths less than 340 times the core	The clause has been amended.	

21       Vol-11/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following: Please add the following:       The clause has been amended.       18         21       Vol-11/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following: Please the performed as described in Section 9 of ASTM B987.       The clause has been amended.       18         Please the performed as the performed as the performed as the performed as follows; Test method shall be aper ASTM D7028, A Standard Test Method for Glass Transition Temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. The minimum glass transition temperature       No						
21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Once the twist time is completed, the core is untvisted an inspected for any crazing or other damage. If no damage is observed, the composite core is then tensile tested to failure and the final load recorded. For the test to be accepted, the composite core must withstand at least 100% of its rated tensile strength. Two samples need to be completed in order to satisfy the testing requirement.       The clause has been amended.       18         21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Dg C) of the offered HTLS conductor ±25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. OR Test shall be conducted as per ASTM B987. The minimum glass transition temperature       OR			then fixed in this position for 2 minutes.			
21       Vol-IJ/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following: Please add the following: Vol-IJ/Section- 2/Annexure-A(Test on Conductors)/ Clause       The clause has been amended.       18         Please add the following: No.1.31       Please add the following: Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operaning temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. OR Test shall be conducted as per ASTM B987. The minimum glass transition temperature			Once the twist time is completed, the core is			
21       Vol-II/Section- 2/Amexure-A(Test on Conductors)/ Clause No.1.31       Please add the following: Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987.       Image: Please All Please Please the performed as per ASTM B987. OR Test shall be conducted as per ASTM B987. The minimum glass transition temperature			untwisted an inspected for any crazing or			
21       Vol-II/Section- 2/Amexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. OR Test shall be conducted as per ASTM B987. The minimum glass transition temperature			other damage. If no damage is observed, the			
and the final load recorded. For the test to be accepted, the composite core must withstand at least 100% of its rated tensile strength. Two samples need to be completed in order to satisfy the testing requirement.         21       Vol-III/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         Please change procedure as follows; No.1.31       Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987.       OR         OR       Test shall be conducted as per ASTM B987.       OR			composite core is then tensile tested to failure			
accepted, the composite core must withstand at least 100% of its rated tensile strength. Two samples need to be completed in order to satisfy the testing requirement.       Image: Conductors of the strength order to satisfy the testing requirement.         21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause No.1.31       Please add the following:       The clause has been amended.       18         Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987.       No.1         OR       Test shall be conducted as per ASTM B987. The minimum glass transition temperature       For standard test Method for Glass Transition temperature			and the final load recorded. For the test to be			
at least 100% of its rated tensile strength. Two samples need to be completed in order to satisfy the testing requirement.       The clause has been amended.         21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         Solution       For composite cores, the breaking load shall be performed as described in Section 9 of ASTM B987.       The clause has been amended.       18         Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			accepted, the composite core must withstand			
Image: Two samples need to be completed in order to satisfy the testing requirement.         Piese add the following:         Piese add the following:         Piese add the following:         Piese composite cores, the breaking load shall be performed as described in Section 9 of ASTM B987.         Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987.         OR         Test shall be conducted as per ASTM B987.         The minimum glass transition temperature			at least 100% of its rated tensile strength.			
21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       For composite cores, the breaking load shall be performed as described in Section 9 of ASTM B987.       The clause has been amended.       18         Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. OR Test shall be conducted as per ASTM B987. The minimum glass transition temperature			Two samples need to be completed in order			
21       Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause       Please add the following:       The clause has been amended.       18         No.1.31       For composite cores, the breaking load shall be performed as described in Section 9 of ASTM B987.       The clause has been amended.       18         Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. OR Test shall be conducted as per ASTM B987. The minimum glass transition temperature			to satisfy the testing requirement.			
21       The charter A(Test on Conductors)/ Clause No.1.31       The conductor as been allowed.       To         For composite cores, the breaking load shall be performed as described in Section 9 of ASTM B987.       For composite cores, the breaking load shall be performed as described in Section 9 of ASTM B987.       Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. OR Test shall be conducted as per ASTM B987. The minimum glass transition temperature	21	Vol-II/Section-	Please add the following:	The clause has been amended	18	
Conductors)/ Clause       For composite cores, the breaking load shall be performed as described in Section 9 of ASTM B987.         Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987.         OR       Test shall be conducted as per ASTM B987. The minimum glass transition temperature		2/Annexure-A(Test on	Tieuse and the following.	The charge has seen unended.	10	
No.1.31       For composite cores, the breaking load shall         be performed as described in Section 9 of         ASTM B987.         Please change procedure as follows;         Test method shall be as per ASTM D7028, A         Standard Test Method for Glass Transition         Temperature of Polymer Matrix Composites         by Dynamic Mechanical Analysis. The glass         transition temperature shall be greater than         the maximum continuous operating         temperature (180 Deg C) of the offered         HTLS conductor +25 ° C, and the Tg         measured as the peak in the Loss Modulus         curve (as per ASTM B987.         OR         Test shall be conducted as per ASTM B987.         The minimum glass transition temperature		Conductors)/ Clause	For composite cores, the breaking load shall			
ASTM B987. Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature		No 1 31	he performed as described in Section 0 of			
Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature		10.1.51	A STM D087			
Please change procedure as follows; Test method shall be as per ASTM D7028, A Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			ASIW D70/.			
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Standard Test Method for Glass Transition Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			The second procedure as follows;			
Standard Test Method for Glass Transition         Temperature of Polymer Matrix Composites         by Dynamic Mechanical Analysis. The glass         transition temperature shall be greater than         the maximum continuous operating         temperature (180 Deg C) of the offered         HTLS conductor +25 ° C, and the Tg         measured as the peak in the Loss Modulus         curve (as per ASTM B987.         OR         Test shall be conducted as per ASTM B987.         The minimum glass transition temperature			Test method shall be as per ASTM D/028, A			
Temperature of Polymer Matrix Composites by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			Standard Test Method for Glass Transition			
by Dynamic Mechanical Analysis. The glass transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			Temperature of Polymer Matrix Composites			
transition temperature shall be greater than the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			by Dynamic Mechanical Analysis. The glass			
the maximum continuous operating temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			transition temperature shall be greater than			
temperature (180 Deg C) of the offered HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			the maximum continuous operating			
HTLS conductor +25 ° C, and the Tg measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			temperature (180 Deg C) of the offered			
measured as the peak in the Loss Modulus curve (as per ASTM B987. <b>OR</b> Test shall be conducted as per ASTM B987. The minimum glass transition temperature			HTLS conductor +25 ° C, and the Tg			
Curve (as per ASTM B987. OR Test shall be conducted as per ASTM B987. The minimum glass transition temperature			measured as the peak in the Loss Modulus			
OR Test shall be conducted as per ASTM B987. The minimum glass transition temperature			curve (as per ASTM B987.			
Test shall be conducted as per ASTM B987. The minimum glass transition temperature			OR			
The minimum glass transition temperature			Test shall be conducted as per ASTM B987.			
			The minimum glass transition temperature			
shall be either (i) the design maximum			shall be either (i) the design maximum			
continuous operating temperature of the			continuous operating temperature of the			
offered HTLS conductor + 35 Deg C or (ii)			offered HTLS conductor + 35 Deg C or (ii)			
minimum glass transition temperature as per			minimum glass transition temperature as per			
ASTM B987 i.e.180 deg. C + 25 Deg C;			ASTM B987 i.e.180 deg. C + 25 Deg C;			
Whichever is lower.			Whichever is lower.			
In case, the design maximum continuous			In case, the design maximum continuous			
operating temperature of the offered HTLS			operating temperature of the offered HTLS			
conductor is more than the minimum glass			conductor is more than the minimum glass			

		conducted as per ASTM B987 & the minimum glass transition temperature shall be the design maximum continuous operating temperature of the offered HTLS conductor + 25 Deg C.			
22	Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause No.1.32	Please change procedure as follows; Test method shall be as per ASTM D7264, ASTM D4475 or ISO 14125. The Flexural Strength shall not be less than the guaranteed average minimum value before stranding shall be listed in the GTP.	The clause has been amended.	19	
23	Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause No.1.33	Requesting you to modify it as follows 1.33 Bending Test on Polymer Composite Core (Type Test) Bending test on polymer composite core (CFC) before stranding shall be performed as per ASTM B987/B987M-17 on polymer composite core samples taken from composite core at conductor manufacturing unit before stranding of conductor. Alternatively, supplier may carry out bending test on polymer composite core (CFC) before stranding on the samples taken at the core manufacturing unit, from the same reel being supplied to conductor manufacturer subject to proper traceability of the same at the conductor manufacturers works. Bending test on polymer composite core (CFC) shall also be performed as per ASTM B987/B987M-17 on polymer composite core samples taken from stranded conductor. For test after stranding the diameter of cylindrical mandrel shall be as following: For high strength grade CFC – 60 times the diameter of CFC	The clause has been amended.	20	

24	Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause No.1.34	Please amend as follows; Chemical Analysis of Aluminium/ Aluminium Alloy and INVAR Core Wires	The clause has been amended.	21	
25	Vol-II/Section-3(A) & (B)/ Clause No.3.3	Slip strength shall be as per IS 2486 (Part I) as specified in Page No 78 of Vollume II technical specification. 2.Slip strength specified in VOLUME – 2, TECHNICAL SPECIFICATION Page 63 Section 3B clause 3.3 is contrary to IS 2486 Part-1	The clause has been amended.	22	
26	Vol-II/Section-3(A) & (B)/ Clause No.3.15.3	Upto 220 kV ,generally Ball ended finish of armor rod is acceptable. Request to include the same.	The clause has been amended.	23	
27	Vol-II/Section-3(A) & (B)/ Clause No.3.16.3	Dead end Assembly Compression shall be made as per the Installation instruction. As it is not feasible to inscribe compress first and Aero marking.	The clause has been amended.	24	
28	Vol-II, Section 3(A) & 3(B), Annexure B1, Clause 1.10	Heating cycle test shall be performed in accordance with IS 2486 (Part-I) with following modifications: - i) Temperature of conductor during each cycle: 40 deg. C above designed maximum operating temperature of the conductor, but not to exceed the maximum use temperature of the conductor. ii) Number of cycle: 100 iii) Slip strength test shall also be carried out after heating cycle test.	The clause has been amended.	25	
29	Vol-II, Section 3(A) & 3(B), Annexure B1, Clause 2.1	Please amend as follows; b. Heating Cycle Test Heating cycle test shall be performed in accordance with IS 2121 (Part-II-1981) with following modifications: i. Temperature of conductor during each cycle: 40 deg. C above designed maximum operating temperature of the conductor, but	The clause has been amended.	26	

		<ul><li>ii. Number of cycles: 100</li><li>iii. Slip strength test shall also be carried out after heating cycle test.</li></ul>			
30	Vol-II, Section 4, Clause 4.8.1B	<ul> <li>(a) The word "DC" Voltage is not applicable in this case.</li> <li>(b) Switching Surge Voltage Withstand Test under wet condition is not applicable on 132kV and 220kV Strings as per relevant IS/IEC Standards. This test is applicable above 300kV system voltage. In case, this test is to be done against your project, values need to be specified.</li> </ul>	The Sl no.(c), (h) in the clause has been amended.	27	
31	Vol-II, Section 4, Annexure – D, Clause 1.3	These values are applicable for 400kV strings. As per our past experience and requirement of other Power Utilities, values should be as under: (a) 132kV - 21% for Suspension String and 22% for Tension Strings (b) 220kV - 13% for Suspension String and 14% for Tension Strings Above may be endorsed by you and incorporate in the Tech. Spec. accordingly.	The clause has been amended.	28	
32	Vol-II, Section 4	Technical Specification for Long Rod Polymer Insulator is required. LR Polymer Insulator are practically better choice, rugged, long life & easy for installation when compared to LR Porcelain, so option of polymer insulator to be mentioned.	The information is provided in amended Clause 4.2.2.	29	
33	Vol-II, Section 4, Annexure – D, Clause 1.5	AC Salt-fog pollution withstandtest Please review and confirm the requirement of Salinity level for Disc Insulators to decide design parameters.	The clause has been amended.	33	
34	Vol-II, Section 3, Table-1(a), Clause 4	a) Please replace the Al alloy material grade 6060 instead of specifying Aluminium purity (as 6060 grade fittings are tested and comply all the requirements. b) stainless steel also to be included as same is tested and comply all	The clause shall prevail as per bid document.		

35	Vol-II, Section 3,	Request to include the respective	The clause shall prevail as per		
	Clause 3.35	international standard as well as furnished in Annexture . In Page 61	bid document.		
36	Vol-II, Section 2, Clause 2.18	Table item 18: Ampacity Title of IEEE 738 is as follows. Please amend: IEEE Standard for Calculating the Current-Temperature Relationship of Bare Overhead Conductors. State the actual title for IEEE 738 Table Item 19: Design Validation Test on Composite Core Title of ASTM B987 is as follows. Please amend: Standard Specification for Carbon Fiber Thermoset Polymer Matrix Composite Core (CFC) for use in Overhead Electrical Conductors. State the actual title for ASTM	The clause shall prevail as per bid document.		
37	Vol-II/Section- 2/Annexure-A(Test on Conductors)/ Clause No.1.7	B987 Requesting you to modify it as follows Sheaves Test The conductor sample of minimum length of 35 meter shall be tensioned at 20 % of the UTS; pulley diameter shall be at least 32 times that of the conductor; angle between the pulleys shall be 20 degrees. The conductor shall be passed over the pulleys 36 times a speed of 2 m/sec. After this test UTS test on the conductor shall be carried out as mentioned above at clause 1.1 of Annexure- A. In the case of polymer composite core conductors, the core shall be inspected for damage by subjecting the core to a dye penetration test as per ASTM B987 section 14. Dye penetrant exposure time shall be 30 +1/-0 minutes.	The clause shall prevail as per bid document.		
38	BoQ (uploaded in E-tender portal)	<ul> <li>Separate BoQ for 132kV &amp; 220kV lines are to be provided. HTLS Conductor &amp; its associated Hardware</li> </ul>	Amended BoQ uploaded in e- tender portal	31	

BoQ items are to be provided	
<ul> <li>Long Rod Polymer Insulator is required to be mentioned in the BoQ. LR Polymer Insulator are practically better choice, rugged, long life &amp; easy for installation when compared to LR Porcelain, so option of polymer insulator to be mentioned.</li> <li>Separate BoQ for 132kV &amp; 220kV lines are to be provided for Dismantling &amp; ESMP.</li> <li>HTLS Conductor &amp; its associated Hardware Fittings to be offered are</li> </ul>	
different for both the line voltages, so separate BoQ items are to be provided.	
<ul> <li>3.01- Dead end Assembly - Is it a part of Gantry items as qty is very low and if yes then it should be in set instead of nos. Please confirm</li> </ul>	
<ul> <li>3.03- We are not able to understand about Jumper socket if it is jumper cone then its qty is very high as we need only half of this qty. Need proper item description.</li> </ul>	
<ul> <li>4,5- In both cases Long rod insulator should be polymer instead of porcelain. Please confirm.</li> </ul>	